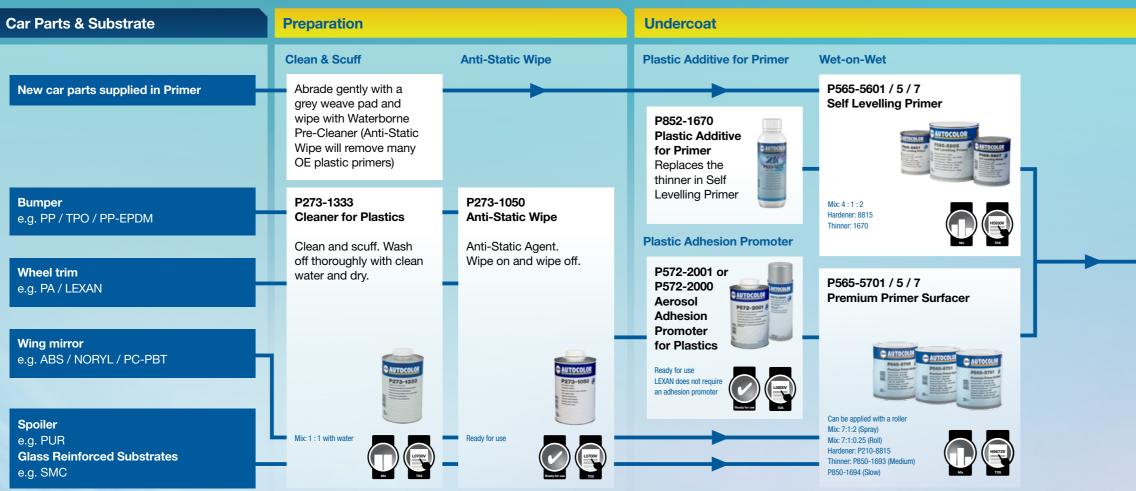
NEXA AUTOCOLOR® Car Repair Process for Plastics

New Plastics



Thorough preparation and cleaning are essential for the successful refinishing of plastic parts.

The NEXA Autocolor plastic cleaning and preparation system is designed to produce the best performance from the primer and topcoat systems. Refer to the Cleaning and Preparation of Plastic Substrates TDS (L0700V).

Repair Plastics

Car Parts & Substrate	Preparation		Primer	
All car parts except 1K PUR e.g. PP / TPO / PP-EPDM / ABS / NORYL / PC-PBT / SMC / LEXAN / PA	Clean & Scuff Anti-Static Wipe		Plastic Adhesion Promoter Primer Surfacer	
	P273-1333 Cleaner for Plastics Clean and scuff. Wash off thoroughly with clean water and dry.	P273-1050 Anti-Static Wipe Anti-Static Agent. Wipe on and wipe off.	P572-2001 or P572-2000 Aerosol Adhesion Promoter for Plastics	Optional Phase Apply a Highbuild Primer Surfacer and flexibilise if required P565-5801 / 5 / 7
	Mix: 1 : 1 with water	Ready for use	Ready for use	Mix: 7:1:2 Hardener: P210-8815 Thinner: P852-1678 (below 15°C) Thinner: P850-1694 (IR Drying)



INNOVATING REPAIR SOLUTIONS

Topcoat

